Rotaries

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General Specifications

Electrical Capacity (Resistive Load)

Switching Rating: 100mA @ 5V DC **Nonswitching Rating:** 100mA @ 50V DC

Other Ratings

Contact Resistance: 100 milliohms maximum for circuit; 30 milliohms maximum for contact point

Insulation Resistance: 1,000 megohms minimum @ 250V DC **Dielectric Strength:** 250V AC minimum for 1 minute minimum 10,000 detent operations minimum **Mechanical Life: Electrical Life:** 10,000 detent operations minimum

> Notes: A detent operation is one actuator position operation or stepping. A cycle is one 360° rotation. 10,000 detent operations equal 625 cycles for hexadecimal devices or 1,000 cycles for decimal devices.

Nominal Operating Torque: 0.008Nm for decimal devices; 0.01Nm for hexadecimal devices

> **Contact Timing:** Nonshorting

Materials & Finishes

Actuator: Glass fiber reinforced polyamide (UL94V-0) Glass fiber reinforced polyamide (UL94V-0) **Housing & Base:**

Leaf Spring: Stainless steel

Movable Contacts: Copper alloy with gold plating **Stationary Contacts:** Phosphor bronze with gold plating **Terminals:** Phosphor bronze with gold plating

Environmental Data

-25°C through +85°C (-13°F through +185°F) **Operating Temperature Range:**

Humidity: 90 ~ 95% humidity for 240 hours @ 40°C (104°F)

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 5 minutes; 3 right angled directions for 2 hours

50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction) Shock:

Processing

Soldering: Reflow Soldering Recommended. See Profile A in Supplement section.

Note: During Reflow Soldering process, set the switch to the following position:

FRO2FR10P, FRO2FR16P: O position; FRO2FC10P: 7 position; FRO2FC16P: F position

Manual Soldering: See Profile A in Supplement section.

These devices are not process sealed. Hand clean locally using alcohol based solution. Cleaning:

Standards & Certifications

Flammability Standards: UL94V-0 rated actuator, housing, & base

The FR Series rotaries have not been tested for UL recognition or CSA certification.

These switches are designed for use in a low-voltage, low-current circuit. When used as intended, the results do not produce hazardous energy.



Distinctive Characteristics

Slim .150" (3.8mm) body has the lowest profile in the industry and allows close stacking of PC boards.

Highly visible legends and screwdriver actuator with arrow position indication provide trouble-free code setting.

Detent mechanism gives crisp, positive action for accurate switch setting.

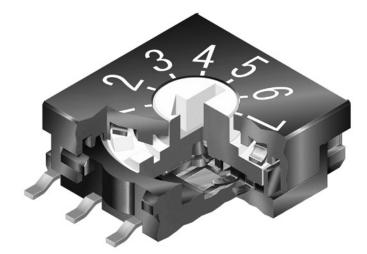
Use of heat resistant resin allows infrared convection reflow soldering.

Gull-winged terminals ensure mechanical stability during soldering and simplify solder joint inspection.

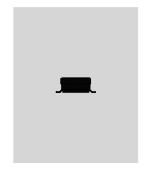
Cam activated movable contact and gold contacts assure contact reliability and continuity.

Tape-reel packaging meets EIA-481-2 Standard.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of .0059" (0.15mm). (Additional coplanarity details in Terms and Acronyms in the Supplement section.)



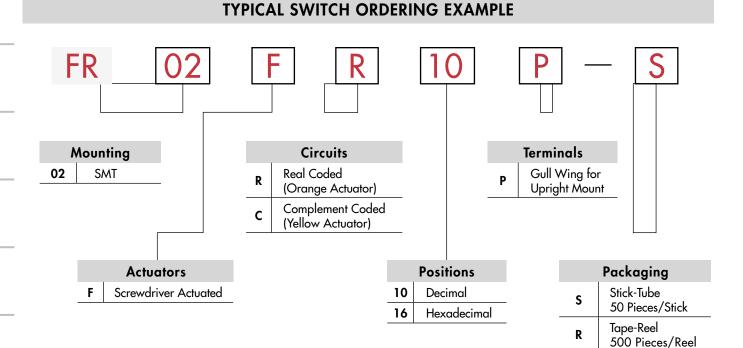
Actual Size





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Supplement | Accessories



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

FRO2FR10P-S



ACTUATORS



Screwdriver **Actuated**

Adjusted with a flat tipped screwdriver



Actuators are fully rotational either clockwise or counterclockwise. Actuator Colors: Orange for real coded devices; Yellow for complement coded devices.

TRUTH TABLES (CIRCUITS & POSITIONS)																											
Actuator Position			10 Decimal										16 Hexadecimal														
Terminal No. (Output)	= ON		1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	Ε	F
Real Coded Model Number: FR02FR	1														•												
	2			•											•												
	4																										
	8																			•							•
Complement Coded Model Number: FR02FC	1	•																		•							
	2																			•							
	4																										
	8	•		•		•			•			•	•	•													

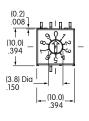
Terminal numbers are actually on the switch.

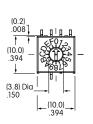


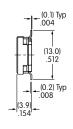
TYPICAL SWITCH DIMENSIONS

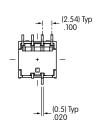
Upright • Screwdriver Actuated

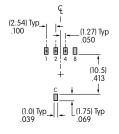














Decimal

Hexadecimal

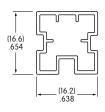
FR02FC10P

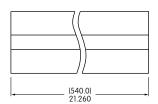
PACKAGING



Stick-Tube

Each stick-tube contains 50 switches. Switches must be ordered in 50-piece increments.







Tape-Reel

Switches must be ordered in 500-piece increments. This packaging meets EIA-481-2 Standard.

Each tape-reel of 550 pockets contains 500 switches. Minimum Leader Length: 15.748" (400mm) 6.299" (160mm) Minimum Trailer Length:

