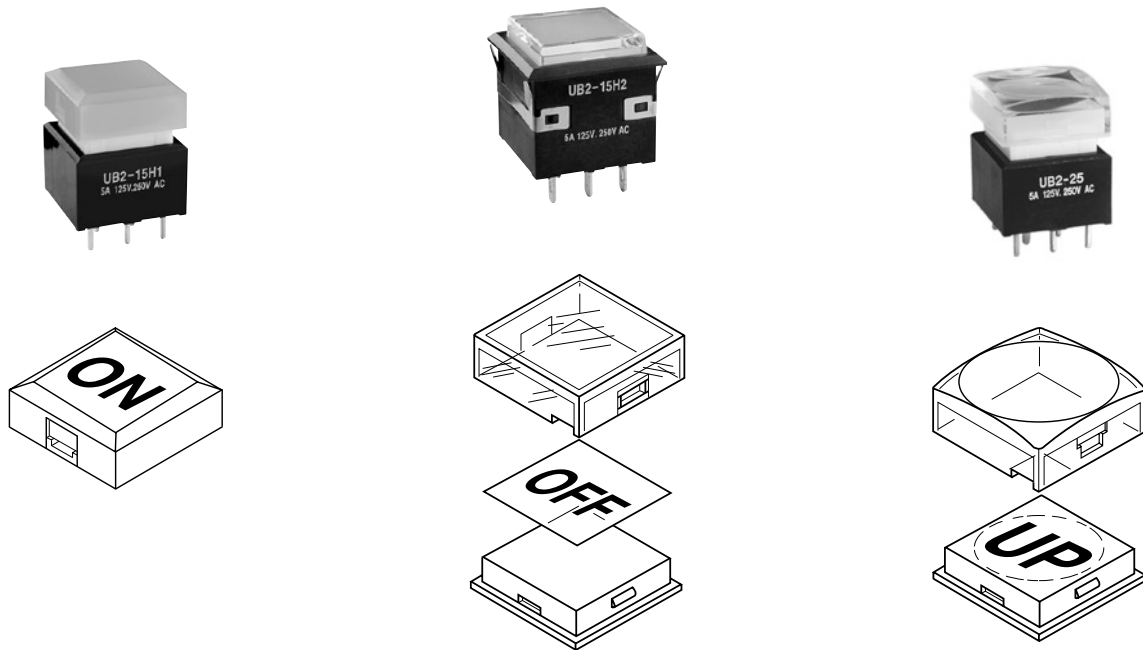


UB2 Series Legend Packet



Contents

Customer Request Form	UB2-2
Cap Types and Combinations	UB2-3
Legend Orientation	UB2-3
Font Styles.....	UB2-4
Helvetica Light Font Table	UB2-5
Helvetica Regular Font Table.....	UB2-6
Helvetica Bold Font Table.....	UB2-7
Helvetica Black Font Table	UB2-8
Maximum Printable Areas	UB2-9

The primary purpose of this Legend Packet is to let our customers know that NKK Switches provides full support regarding your legending requirements. The packet is designed to provide information to make your legending choices easy and concise, and to let you know that our availability can range from answering a few questions to guiding you through the entire process. Feel free to acquaint yourself with the following pages specific to your applications, then contact us and let us know how we may be of further assistance. We look forward to serving all your legending needs.

UB2 Series Legend Instructions

1 Customer Information

Today's Date _____

Company Name _____

Phone () _____

Address _____

Fax () _____

City _____

State _____

Zip Code _____

Contact Person _____

Email _____

Important! Please complete one Request Form for each legend requested.

2 Switch

Switch Part Number _____

Quantity Requested _____

Cap Part Number _____

Refer to Legend Packet page UB2-3 if you need assistance.

3 Surface

Lens
 Film Insert
 Diffuser or Insert
 Other (contact factory) _____

See Legend Packet page UB2-3 if you need more information on printable surfaces.

4 Font Style and Size

Helvetica Light
 Helvetica Regular
 Helvetica Bold
 Helvetica Black
 Other Font Style (contact factory)

Font Size: _____ point

Refer to Legend Packet pages UB2-4 through UB2-8 to determine your font style and point size.

5 Characters

	1 line	2 lines	3 lines
START	_____	ON OFF	AC FAN ONLY
	Your Legend Text Here	_____	Not Recommended
		Your Legend Text Here	_____
Sample		Sample	Sample
			Your Legend Text Here

Minimum distance between characters is critical to legibility and cannot be less than .015".

Refer to Legend Packet page UB2-9 to determine your maximum printable area. Legend Packet pages UB2-4 through UB2-8 provide character widths and heights. Note: All legends will be centered unless otherwise indicated.

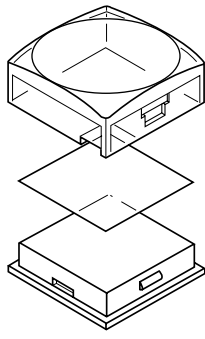
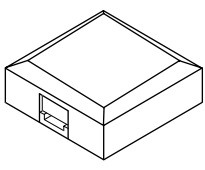
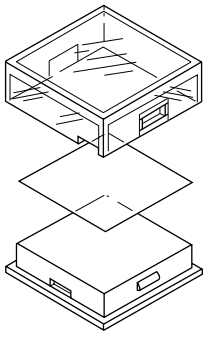
6

Please make your selections below by checking one box in each row.

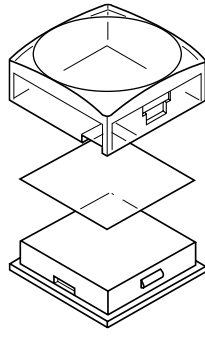
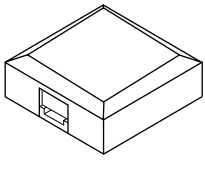
Legend Color Black White Other (contact factory)
Printing Method Screen Print Pad Print Laser Etch Other (contact factory)
***Legend Orientation** P/N Left P/N Top P/N Right P/N Bottom

**See Legend Packet page UB2-3 for legend orientation specifications.*

Caps for Illuminated

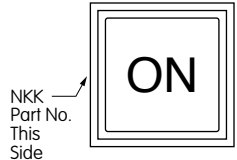
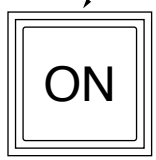
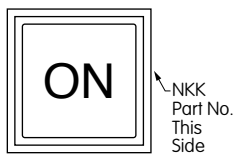
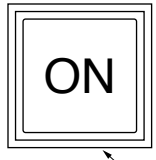
 <p>AT3074 Sculptured</p> <p>Clear Lens</p> <p>Film Insert</p> <p>Translucent Colored Diffuser</p> <p>Legend on Lens, Film Insert or Diffuser</p>	 <p>AT3075 Beveled</p> <p>Translucent Colored Cap</p> <p>Legend on Cap</p>	 <p>AT3076 Flat</p> <p>Clear Lens</p> <p>Film Insert</p> <p>Translucent Colored Diffuser</p> <p>Legend on Lens, Film Insert or Diffuser</p>
--	---	--

Caps for Nonilluminated

 <p>AT3073 Sculptured</p> <p>Clear Lens</p> <p>Film Insert</p> <p>Opaque Colored Insert</p> <p>Legend on Lens, Film Insert or Diffuser</p>	 <p>AT3077 Beveled</p> <p>Opaque Colored Cap</p> <p>Legend on Cap</p>
--	--

Legend Orientation

Orientation of Legends on Illuminated and Nonilluminated Switches

<p>1</p> <p>NKK Part No. Left Side</p>  <p>NKK Part No. This Side</p>	<p>2</p> <p>NKK Part No. Top</p>  <p>NKK Part No. This Side</p>
<p>3</p> <p>NKK Part No. Right Side</p>  <p>NKK Part No. This Side</p>	<p>4</p> <p>NKK Part No. Bottom</p>  <p>NKK Part No. This Side</p>

UB2 Series Legend Instructions

The following tables display Helvetica font styles in graduated point sizes. These tables can give you an idea at a glance which size might be most compatible for your legend. For more detailed information on each font style and individual character widths, see pages UB2-5 through UB2-8.

HELVETICA LIGHT

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.063"	.075"	.084"	.092"	.100"	.111"	.120"	.141"	.161"	.189"	.211"	.231"

See page UB2-5 for the Helvetica Light Font Style table.

HELVETICA REGULAR

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.064"	.077"	.086"	.096"	.107"	.118"	.129"	.149"	.171"	.189"	.214"	.250"

See page UB2-6 for the Helvetica Regular Font Style table.

HELVETICA BOLD

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086"	.096"	.107"	.117"	.128"	.149"	.170"	.191"	.203"	.234"

See page UB2-7 for the Helvetica Bold Font Style table.

HELVETICA BLACK

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084"	.095"	.106"	.116"	.126"	.149"	.169"	.189"	.211"	.229"

See page UB2-8 for the Helvetica Black Font Style table.

Note: Minimum distance between characters on any font style is critical to legibility and cannot be less than .015". Remember to include this dimension *between* each character width when calculating overall legend length.

UB2 Series Legend Instructions

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.063"	.075"	.084"	.092"	.100"	.111"	.120"	.141"	.161"	.189"	.211"	.231"
Character	Character Widths in Inches											
A	.054	.062	.071	.081	.089	.098	.107	.124	.142	.160	.178	.195
B	.044	.053	.053	.068	.075	.083	.089	.104	.117	.134	.148	.163
C	.051	.062	.070	.079	.088	.088	.104	.122	.139	.156	.174	.191
D	.050	.058	.069	.074	.083	.091	.098	.116	.131	.148	.163	.181
E	.042	.049	.055	.063	.069	.076	.076	.096	.109	.123	.137	.150
F	.038	.045	.053	.059	.064	.072	.072	.091	.102	.117	.130	.142
G	.055	.063	.072	.072	.092	.099	.109	.126	.143	.162	.180	.197
H	.048	.056	.063	.072	.079	.087	.095	.110	.125	.142	.158	.174
I	.006	.008	.009	.010	.010	.011	.012	.014	.015	.018	.020	.022
J	.033	.040	.044	.050	.056	.061	.061	.077	.088	.100	.110	.122
K	.048	.056	.063	.071	.079	.088	.088	.110	.127	.145	.159	.173
L	.037	.045	.050	.057	.064	.070	.076	.089	.102	.115	.127	.140
M	.058	.065	.077	.086	.096	.104	.114	.132	.151	.171	.189	.206
N	.049	.056	.063	.073	.079	.087	.095	.110	.126	.142	.158	.174
O	.057	.065	.076	.084	.095	.103	.113	.131	.149	.169	.188	.205
P	.043	.050	.056	.064	.070	.076	.084	.097	.112	.126	.139	.152
Q	.057	.066	.076	.085	.094	.105	.113	.131	.149	.168	.186	.206
R	.047	.052	.061	.069	.075	.083	.090	.104	.118	.134	.151	.163
S	.045	.052	.059	.069	.074	.083	.087	.102	.117	.134	.147	.161
T	.045	.051	.059	.069	.073	.082	.088	.102	.116	.133	.146	.161
U	.048	.056	.063	.069	.078	.086	.094	.109	.125	.142	.155	.170
V	.049	.055	.064	.073	.079	.089	.096	.113	.129	.146	.162	.177
W	.073	.084	.096	.109	.121	.133	.145	.168	.192	.216	.241	.264
X	.048	.056	.064	.073	.082	.089	.097	.113	.129	.147	.162	.177
Y	.050	.058	.066	.074	.083	.090	.097	.115	.131	.147	.163	.181
Z	.047	.053	.062	.070	.077	.077	.092	.108	.122	.138	.153	.168
1	.022	.023	.028	.031	.036	.038	.042	.049	.055	.062	.069	.078
2	.041	.047	.053	.059	.065	.072	.078	.093	.105	.117	.131	.145
3	.041	.048	.054	.060	.067	.067	.080	.094	.107	.120	.133	.147
4	.041	.048	.054	.060	.068	.068	.082	.095	.108	.122	.134	.149
5	.040	.046	.053	.059	.067	.073	.079	.092	.105	.118	.131	.145
6	.040	.046	.054	.060	.066	.073	.081	.093	.104	.119	.132	.146
7	.038	.044	.051	.057	.063	.069	.075	.089	.101	.113	.125	.138
8	.040	.046	.052	.060	.060	.072	.078	.092	.106	.117	.131	.144
9	.040	.047	.054	.060	.066	.073	.080	.093	.106	.119	.133	.146
0	.040	.048	.054	.060	.067	.074	.080	.093	.107	.120	.133	.147
.	.005	.007	.008	.010	.010	.013	.013	.014	.017	.019	.019	.023
,	.007	.008	.009	.010	.010	.012	.014	.016	.017	.019	.021	.023
+	.042	.050	.056	.064	.069	.077	.085	.097	.110	.125	.139	.153
-	.021	.025	.029	.032	.036	.039	.043	.051	.056	.064	.071	.078
/	.023	.029	.033	.037	.042	.046	.050	.057	.065	.074	.081	.089

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

UB2 Series Legend Instructions

Actual Font and Size	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	.064"	.077"	.086"	.096"	.107"	.118"	.129"	.149"	.171"	.189"	.214"	.250"
Character	Character Widths in Inches											
A	.054	.063	.072	.081	.089	.097	.108	.126	.142	.159	.178	.196
B	.045	.054	.061	.069	.076	.084	.091	.105	.122	.139	.151	.167
C	.053	.062	.069	.079	.088	.096	.105	.122	.139	.159	.176	.194
D	.048	.056	.065	.073	.082	.090	.097	.112	.129	.145	.161	.178
E	.044	.052	.059	.066	.074	.081	.086	.103	.116	.132	.145	.160
F	.042	.056	.056	.063	.069	.076	.082	.095	.102	.123	.136	.149
G	.056	.064	.075	.085	.094	.103	.111	.130	.147	.167	.185	.204
H	.048	.056	.063	.071	.079	.087	.094	.109	.125	.140	.157	.173
I	.009	.010	.011	.010	.014	.013	.016	.019	.020	.024	.028	.029
J	.035	.041	.047	.051	.057	.064	.070	.081	.090	.102	.115	.127
K	.049	.057	.064	.073	.081	.088	.097	.111	.127	.144	.162	.178
L	.039	.043	.051	.057	.063	.069	.076	.088	.102	.113	.127	.139
M	.059	.067	.077	.086	.096	.107	.116	.134	.155	.173	.191	.211
N	.049	.058	.064	.072	.079	.087	.096	.111	.129	.141	.160	.175
O	.059	.069	.079	.089	.097	.109	.117	.138	.156	.177	.198	.215
P	.044	.052	.058	.066	.074	.082	.089	.103	.115	.133	.148	.161
Q	.058	.069	.079	.089	.099	.108	.117	.139	.157	.177	.198	.216
R	.050	.058	.067	.075	.082	.090	.098	.113	.130	.147	.164	.181
S	.048	.056	.064	.072	.080	.088	.096	.111	.126	.142	.161	.161
T	.049	.056	.063	.071	.080	.089	.097	.111	.127	.142	.161	.176
U	.048	.056	.063	.071	.078	.087	.094	.110	.126	.139	.158	.173
V	.052	.060	.071	.077	.086	.097	.103	.120	.138	.154	.173	.189
W	.076	.089	.101	.114	.128	.138	.153	.178	.204	.227	.251	.280
X	.053	.062	.071	.080	.088	.098	.106	.122	.140	.156	.174	.193
Y	.054	.064	.073	.083	.090	.100	.109	.126	.146	.162	.181	.200
Z	.047	.054	.063	.070	.078	.086	.094	.108	.124	.139	.155	.172
1	.021	.023	.029	.031	.035	.038	.041	.046	.056	.063	.068	.076
2	.041	.047	.055	.061	.066	.074	.078	.093	.107	.119	.134	.146
3	.041	.046	.054	.060	.067	.072	.080	.094	.107	.119	.133	.146
4	.042	.048	.056	.062	.069	.076	.082	.096	.111	.122	.138	.151
5	.041	.048	.054	.061	.067	.074	.080	.093	.107	.120	.134	.148
6	.040	.046	.054	.060	.066	.072	.080	.092	.107	.119	.131	.145
7	.041	.047	.053	.060	.069	.072	.080	.093	.105	.118	.133	.145
8	.040	.046	.053	.060	.066	.073	.079	.092	.107	.119	.133	.147
9	.040	.046	.053	.059	.065	.072	.080	.092	.105	.119	.132	.145
0	.040	.045	.052	.059	.065	.071	.077	.090	.102	.116	.129	.141
.	.009	.011	.012	.014	.015	.016	.017	.020	.023	.027	.029	.031
,	.008	.011	.012	.014	.017	.017	.018	.020	.024	.026	.030	.023
+	.041	.048	.054	.061	.068	.074	.081	.095	.110	.122	.134	.149
-	.020	.023	.026	.030	.034	.037	.041	.048	.054	.061	.066	.074
/	.025	.029	.033	.039	.041	.045	.050	.056	.065	.074	.081	.089

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

UB2 Series Legend Instructions

Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.086"	.096"	.107"	.117"	.128"	.149"	.170"	.191"	.203"	.234"
Character	Character Widths in Inches											
A			.076	.085	.095	.105	.113	.132	.150	.170	.189	.208
B	n/a	n/a	.065	.073	.082	.089	.097	.114	.129	.146	.163	.179
C			.073	.081	.089	.098	.107	.125	.144	.162	.179	.196
D			.068	.076	.085	.093	.102	.119	.135	.151	.168	.186
E	n/a	n/a	.062	.069	.076	.084	.092	.107	.122	.137	.152	.168
F			.057	.065	.072	.079	.086	.101	.115	.129	.143	.157
G			.075	.084	.094	.103	.112	.130	.149	.168	.186	.205
H	n/a	n/a	.065	.075	.083	.090	.099	.116	.131	.148	.164	.181
I			.017	.019	.022	.023	.026	.030	.034	.038	.043	.047
J			.052	.059	.065	.071	.077	.091	.103	.116	.129	.142
K	n/a	n/a	.073	.082	.090	.099	.109	.126	.143	.162	.180	.198
L			.056	.063	.070	.076	.084	.098	.111	.126	.140	.154
M			.080	.089	.100	.109	.120	.140	.159	.179	.199	.219
N	n/a	n/a	.067	.075	.083	.091	.100	.116	.132	.148	.166	.182
O			.079	.088	.097	.107	.118	.137	.156	.176	.195	.215
P			.063	.070	.078	.086	.095	.109	.124	.140	.155	.171
Q	n/a	n/a	.077	.088	.098	.108	.118	.137	.157	.175	.195	.216
R			.067	.076	.083	.092	.100	.116	.133	.149	.167	.184
S			.068	.076	.084	.092	.102	.118	.135	.151	.168	.185
T	n/a	n/a	.065	.074	.082	.089	.098	.115	.131	.147	.163	.180
U			.065	.073	.082	.089	.098	.114	.129	.145	.162	.177
V			.069	.078	.087	.096	.104	.122	.140	.157	.175	.191
W	n/a	n/a	.102	.116	.129	.142	.155	.180	.206	.230	.256	.281
X			.070	.081	.089	.098	.106	.122	.140	.159	.176	.193
Y			.069	.078	.087	.096	.105	.122	.139	.156	.175	.191
Z	n/a	n/a	.062	.069	.077	.084	.092	.108	.122	.138	.153	.168
1			.035	.039	.043	.049	.053	.060	.069	.078	.086	.096
2			.054	.061	.067	.074	.082	.094	.107	.122	.135	.148
3	n/a	n/a	.055	.062	.069	.076	.082	.095	.109	.122	.136	.149
4			.056	.063	.069	.077	.083	.098	.112	.125	.140	.153
5			.056	.062	.069	.076	.083	.096	.109	.122	.136	.151
6	n/a	n/a	.055	.063	.069	.076	.082	.096	.109	.122	.138	.149
7			.056	.063	.070	.077	.084	.098	.112	.119	.140	.154
8			.056	.063	.069	.078	.085	.099	.112	.127	.140	.154
9	n/a	n/a	.055	.061	.069	.076	.083	.096	.109	.122	.135	.149
0			.055	.062	.069	.076	.081	.096	.109	.122	.137	.150
.			.017	.019	.021	.023	.026	.030	.033	.038	.043	.047
,	n/a	n/a	.017	.020	.022	.023	.026	.030	.034	.038	.043	.047
+			.054	.061	.068	.075	.081	.096	.108	.122	.135	.148
-			.031	.034	.038	.042	.046	.054	.061	.069	.078	.084
/	n/a	n/a	.030	.035	.038	.043	.046	.054	.062	.069	.076	.084

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

UB2 Series Legend Instructions

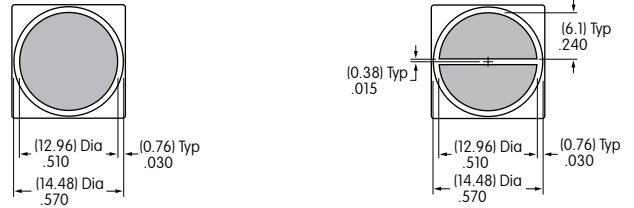
Actual Font and Size			EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI	EWI
Font Size in Points	6	7	8	9	10	11	12	14	16	18	20	22
Character Height	n/a	n/a	.084"	.095"	.106"	.116"	.126"	.149"	.169"	.189"	.211"	.229"
Character	Character Widths in Inches											
A			.085	.096	.106	.116	.127	.148	.170	.186	.211	.233
B	n/a	n/a	.075	.084	.093	.102	.111	.129	.147	.167	.184	.203
C			.082	.091	.102	.112	.122	.142	.162	.182	.203	.222
D			.078	.088	.097	.107	.115	.136	.155	.174	.193	.214
E	n/a	n/a	.068	.076	.084	.093	.101	.117	.134	.151	.168	.184
F			.063	.071	.079	.087	.094	.110	.125	.141	.157	.173
G			.082	.092	.102	.112	.122	.141	.162	.183	.203	.223
H	n/a	n/a	.078	.088	.097	.108	.117	.136	.155	.175	.194	.212
I			.027	.030	.034	.037	.040	.047	.053	.060	.067	.072
J			.065	.072	.081	.088	.096	.112	.127	.142	.159	.175
K	n/a	n/a	.084	.095	.104	.116	.125	.147	.167	.188	.210	.230
L			.063	.071	.079	.087	.094	.110	.125	.141	.157	.171
M			.092	.103	.115	.126	.139	.161	.184	.208	.230	.251
N	n/a	n/a	.078	.087	.097	.108	.116	.136	.155	.175	.194	.214
O			.085	.095	.106	.116	.126	.148	.168	.190	.211	.231
P			.074	.083	.092	.101	.109	.128	.146	.165	.183	.200
Q	n/a	n/a	.085	.095	.106	.116	.126	.147	.168	.189	.211	.230
R			.076	.087	.096	.105	.115	.135	.153	.172	.192	.212
S			.074	.083	.092	.101	.109	.129	.147	.165	.182	.201
T	n/a	n/a	.074	.084	.093	.102	.110	.129	.147	.166	.185	.203
U			.078	.088	.097	.108	.116	.135	.155	.175	.194	.211
V			.083	.093	.102	.112	.123	.142	.164	.184	.205	.226
W	n/a	n/a	.111	.124	.138	.152	.167	.194	.221	.250	.275	.303
X			.086	.097	.106	.117	.128	.149	.171	.190	.213	.234
Y			.086	.098	.109	.119	.129	.150	.172	.194	.215	.237
Z	n/a	n/a	.073	.082	.090	.100	.109	.127	.145	.163	.181	.199
1			.042	.047	.052	.058	.063	.073	.083	.094	.104	.113
2			.068	.076	.083	.091	.100	.117	.132	.149	.167	.183
3	n/a	n/a	.069	.076	.083	.092	.101	.117	.133	.150	.167	.184
4			.069	.076	.086	.094	.102	.120	.136	.154	.170	.188
5			.069	.076	.085	.094	.102	.120	.136	.153	.170	.186
6	n/a	n/a	.069	.077	.086	.095	.103	.121	.137	.154	.171	.189
7			.064	.072	.080	.088	.096	.111	.127	.142	.158	.175
8			.069	.077	.085	.094	.102	.120	.135	.154	.170	.186
9	n/a	n/a	.069	.077	.085	.096	.102	.121	.136	.155	.170	.189
0			.069	.076	.085	.095	.103	.119	.136	.154	.171	.189
.			.023	.027	.030	.033	.036	.042	.048	.053	.060	.066
,	n/a	n/a	.023	.027	.030	.033	.037	.042	.048	.054	.060	.066
+			.056	.063	.071	.077	.084	.098	.114	.127	.141	.155
-			.030	.034	.037	.042	.045	.053	.061	.068	.076	.083
/	n/a	n/a	.039	.043	.049	.052	.058	.068	.077	.086	.096	.104

Note: Minimum distance between characters is critical to legibility and cannot be less than .015".

Note: All gray areas represent printable surfaces.

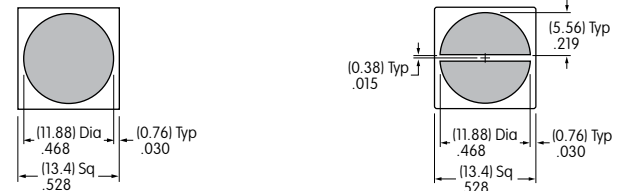
**AT3074 Sculptured Cap Lens, Illuminated, or
AT3073 Sculptured Cap Lens, Nonilluminated**

1 line maximum height .510"
2 lines maximum height .240"
Maximum width .510"



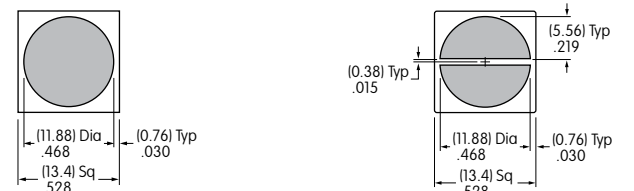
**AT3074 Sculptured Cap Diffuser, Illuminated, or
AT3073 Sculptured Cap Insert, Nonilluminated**

1 line maximum height .468"
2 lines maximum height .219"
Maximum width .468"



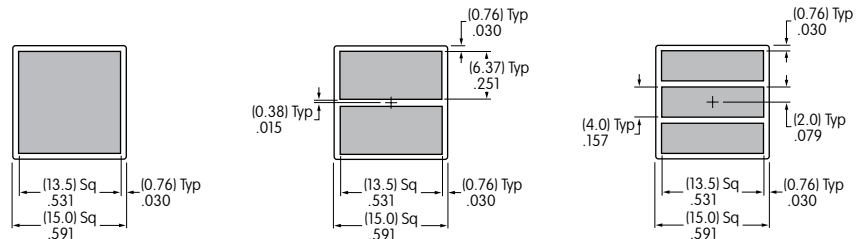
**AT3074 Sculptured Cap Film Insert, Illuminated, or
AT3073 Sculptured Cap Film Insert, Nonilluminated**

1 line maximum height .468"
2 lines maximum height .219"
Maximum width .468"



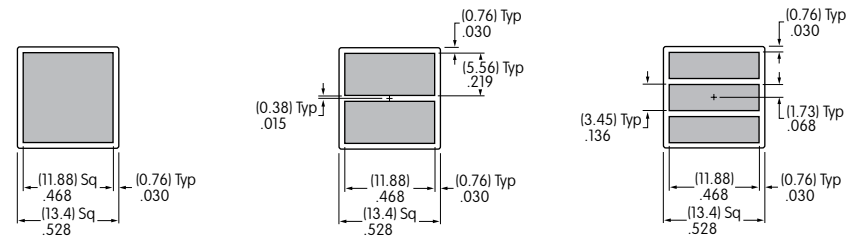
AT3076 Flat Cap Lens, Illuminated

1 line maximum height .531"
2 lines maximum height .251"
3 lines maximum height .157"
Maximum width .531"



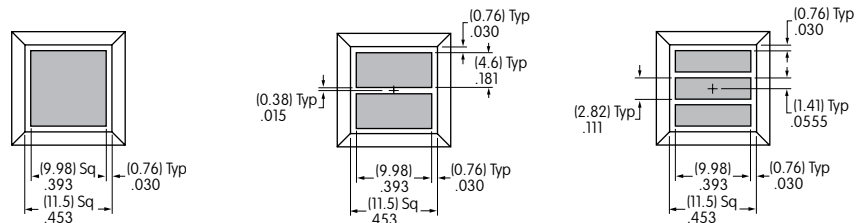
**AT3076 Flat Cap Film Insert, Illuminated,
or AT3076 Flat Cap Diffuser, Illuminated**

1 line maximum height .468"
2 lines maximum height .219"
3 lines maximum height .136"
Maximum width .468"



**AT3075 Beveled Cap, Illuminated, or
AT3077 Beveled Cap, Nonilluminated**

1 line maximum height .393"
2 lines maximum height .181"
3 lines maximum height .111"
Maximum width .393"



For Sculptured: Note maximum space available for 1 or 2 line legends. These dimensions must be considered when choosing font style and size for round printable area of cap lens, diffuser, insert or film insert.